

# Acoustic Wave Level Transmitter

SULTAN Series Smart Universal Level Transmitter and Network



## SULTAN 234 Series

Solids / Liquids Level to 60 metres

- Universal Supply: 2 Wire Loop Powered.  
3 Wire DC.  
4 Wire AC/DC.
- Universal Transducer Inputs:  
50kHz, 40kHz, 30kHz, 20kHz, 15kHz, 10kHz, 5kHz.
- GSM/CDMA Capability
- Communications:  
GOSHAWK, HART, MODBUS  
FOUNDATION FIELDBUS, PROFIBUS & DEVICENET (pending)
- Certification:  
CE, ATEX, SAA, FM, CSA, (pending)
- Multiple Head Configuration:  
1 to 128 Transducer Locations.



## FUNCTION

The SULTAN 234, is a non intrusive acoustic wave transmitter with flexibility , used for measuring liquids and solids.

## PRIMARY AREAS OF APPLICATION

- Waste water/water:  
Open channel flow, inlet screens, sumps, pump stations, water towers, dam level, chemical, etc.
- Mining:  
Crushers, surge bins, ore passes, conveyor profile, blocked chute, stockpile, stackers, reclaimers, storage silos etc.
- Power Stations:  
Boiler bunkers, raw coal bunkers, ash pits, fly ash silos, etc.

FOOD	CEMENT
PLASTICS	GRAIN
CHEMICALS	PAPER
IRRIGATION	QUARRIES

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## GENERAL DESCRIPTION

- The SULTAN 234 Series Acoustic Wave Range offers a wide and comprehensive range of advantages.
- Large selection of transducers.
- No contact between the transducer and the material.
- Suitable for measuring rocks, powders, viscous and aggressive media.
- Power supply flexibility allows for 2 wire loop power, AC and DC supplies all within a single amplifier.
- Easy to calibrate and commission.
- Wide spectrum of applications.
- Multiple head capability to reduce cost per unit (max 128 points).
- Open channel flow

## FEATURES

- Non contact measurement.
- Low installation costs
- High Power even with two wire loop power.
- Low cost per point.
- Wide range of communications:  
HART, GOSHAWK, MODBUS.  
PROFIBUS & FIELDBUS (pending).
- Ex Certification. SAA, CSA, FM, ATEX (pending).
- Pump Control. (X5 pumps)
- Auto compensation (dust, steam)
- Impact resistant. (IP67, NEMA 4x)
- Programmable fail safe mode.
- High Temp Applications: 175°C
- Sanitary fittings for food applications.
- GSM/CMDA remote setup options/config.
- Differential level control (2 Transducers).

## PRINCIPLE OF OPERATION

The SULTAN 234 emits a high powered acoustic wave transmit pulse which is reflected from the surface of the material being measured. The reflected signal is processed using specially developed software to enhance the correct signal and reject false or spurious echoes.

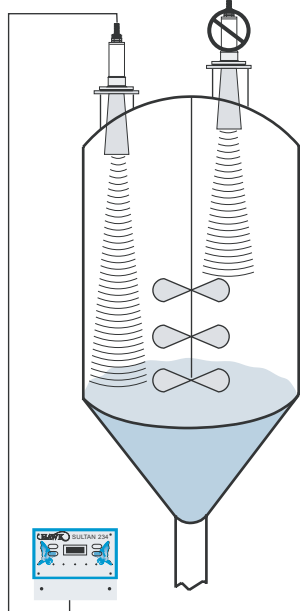
The transmission of these high powered waves ensures minimal losses through the environment where the sensor is located. Due to the high powered emitted pulse, any losses have a far less effect than traditional ultrasonic devices. More energy is transmitted hence more energy is returned. The receiver circuitry is designed to identify and monitor low level return signals even when noise levels are quite high. The measured signal is temperature compensated to provide maximum accuracy to the outputs and display.

# Acoustic Wave Level Transmitter

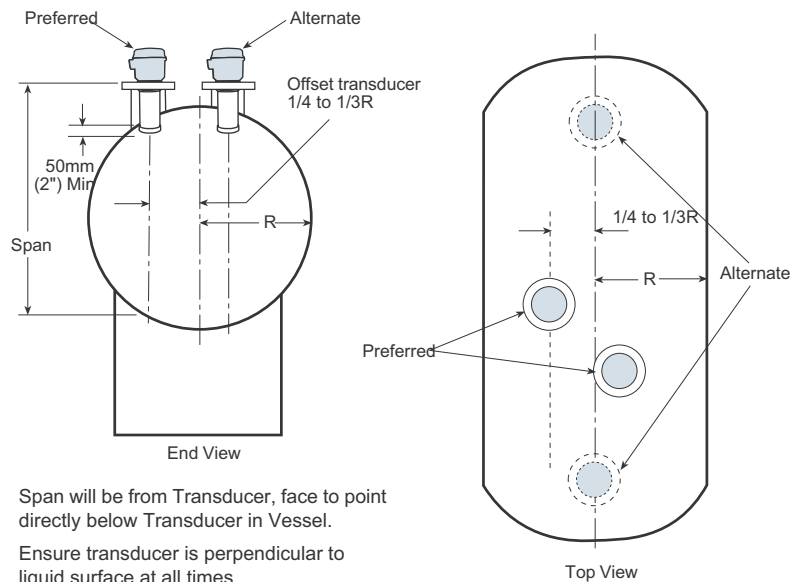
SULTAN Series Smart Universal Level Transmitter and Network

## TYPICAL APPLICATIONS

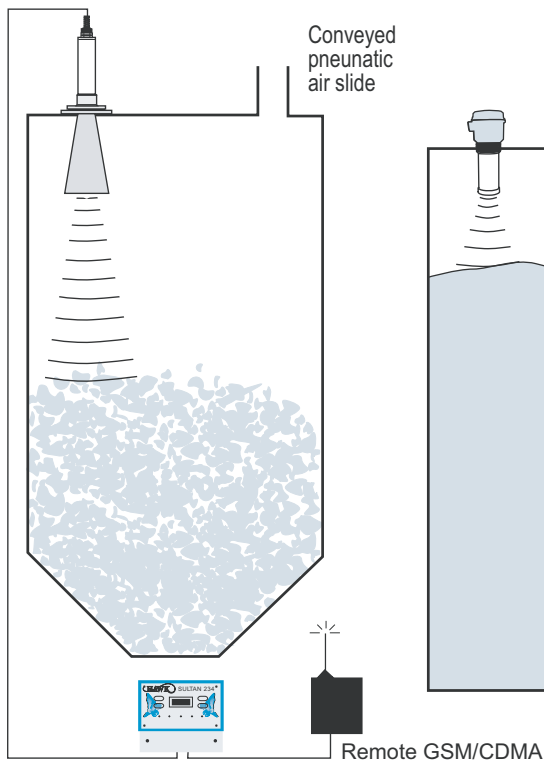
Conical Shape Vessels



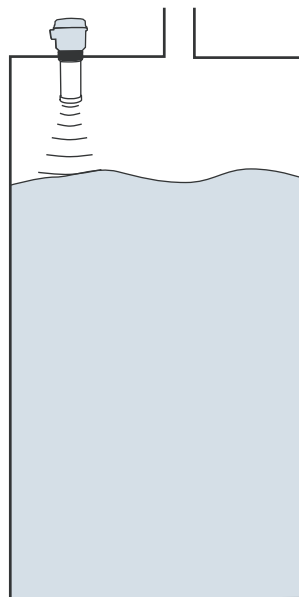
Horizontal Liquid Tanks



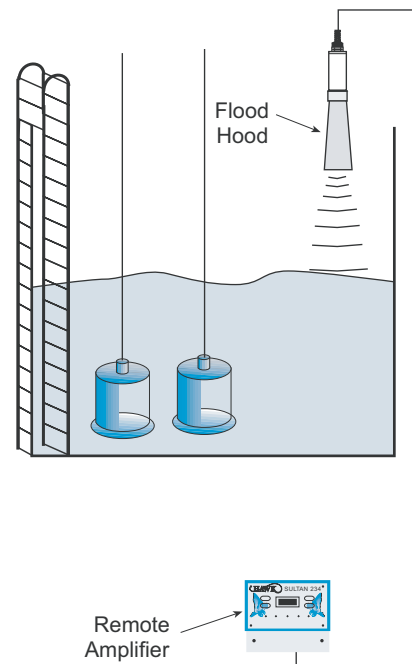
High/Low Solid (Granular/Powder)



Feeder Pipe High/Low Liquid/Chemical



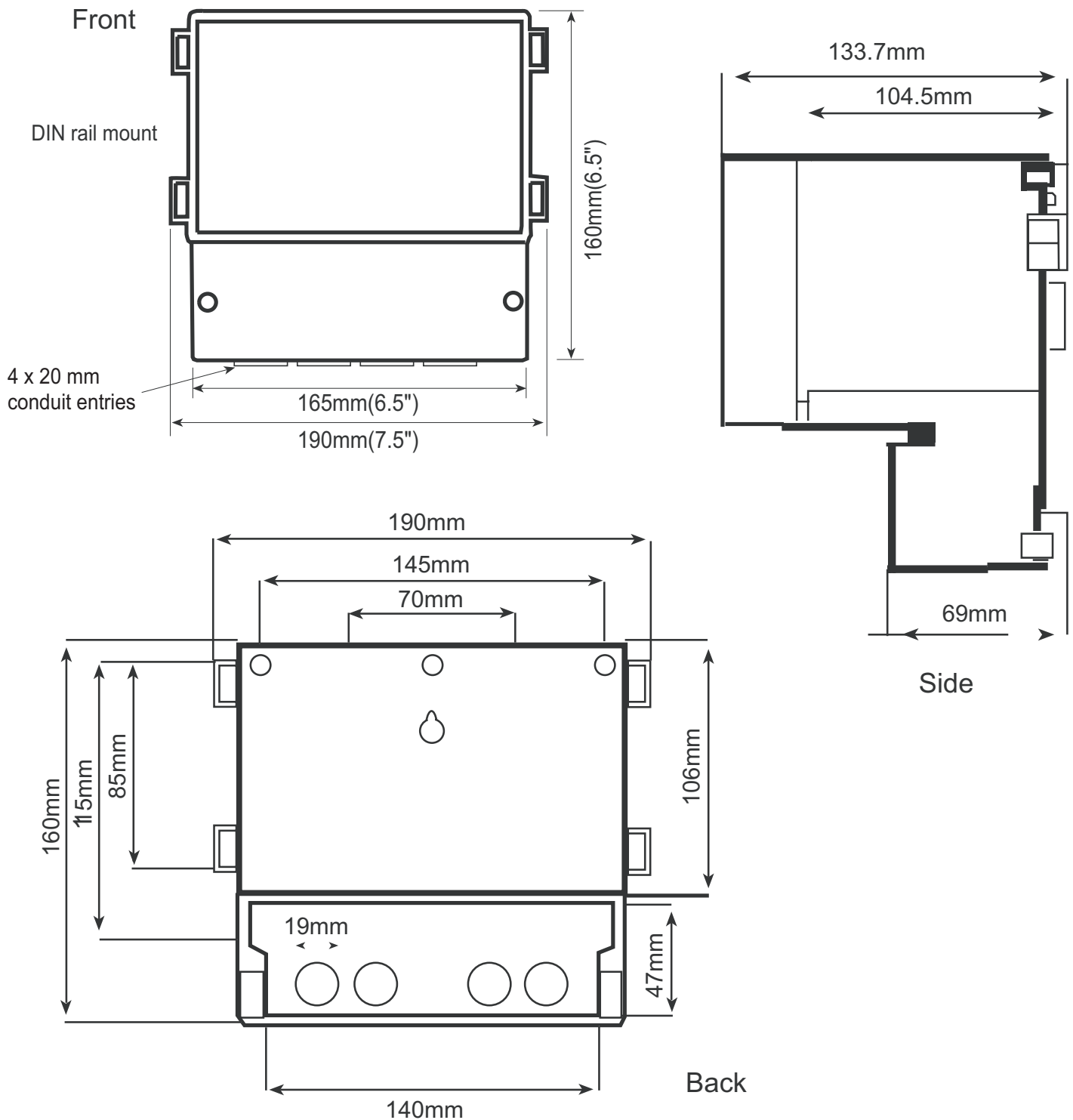
Sewage Wet Well Up to 5 Pumps



# Acoustic Wave Level Transmitter

SULTAN Series Smart Universal Level Transmitter and Network

## Remote Enclosure

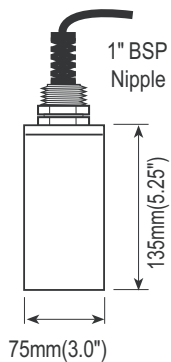


# Acoustic Wave Level Transmitter

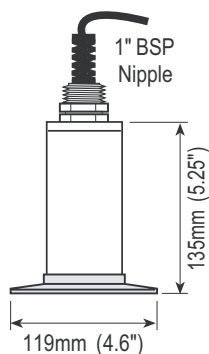
SULTAN Series Smart Universal Level Transmitter and Network

## DIMENSIONS

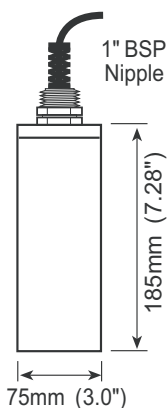
Remote Transducer  
AWRT30/40/50



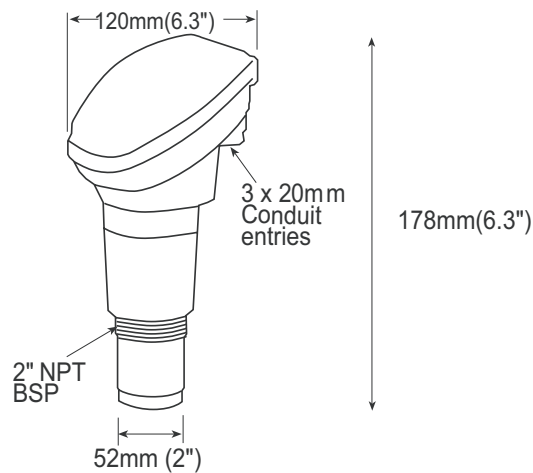
Remote Transducer  
TriClover  
3-A Sanitary Flange  
AWRT30/40/50



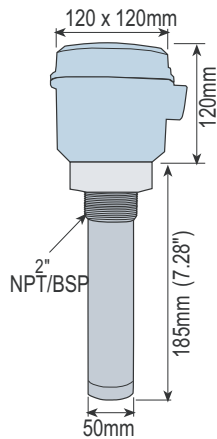
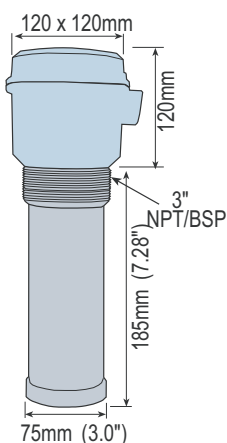
Remote  
Transducer  
AWRT20



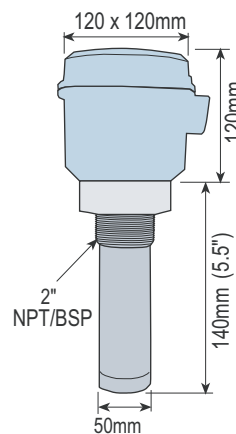
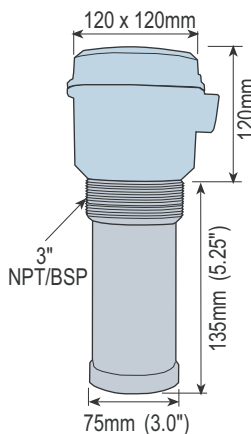
Integral Unit  
AWI2SX30/40/50  
AWI234SX30/40/50



Integral Version (2relays)  
AWIMX20AWI234MX20



Integral Version (2relays)  
AWIMX30/40/50  
AWI234MX30/40/50



# Acoustic Wave Level Transmitter

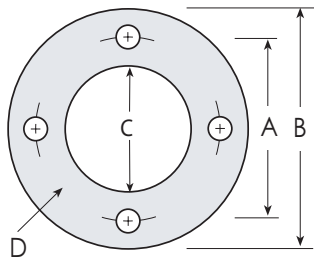
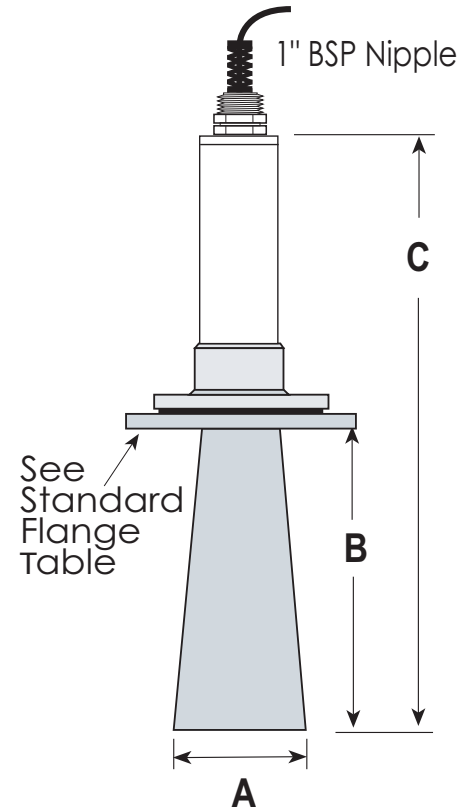
SULTAN Series Smart Universal Level Transmitter and Network

## DIMENSIONS

### Remote Transducer

STANDARD REMOTE TRANSDUCER TABLE						
Model	A		B		C	
	mm	In	mm	In	mm	In
AWRT5	236	9.2	413	16.2	1085	42.71
AWRT10	236	9.2	413	16.2	772.8	30.3
AWRT15	120	4.75	375	14.7	580	22.8
AWRT20	98.5	3.9	258.4	10.2	516	20.3
AWRT30/40/50	98.5	3.9	258.4	10.2	466	18.4

For other cone sizes consult factory



#### FLANGE TYPE:

A = ANSI Flange  
D = DIN Flange  
J = JIS Flange  
Others Available

### STANDARD ANSI/DIN/JIS FLANGE TABLE

FLANGE TYPE	A (PCD)		B (OD)		C (ID)		D (Hole)	
	mm	in.	mm	in.	mm	in.	mm	in.
FCA4	190.5	7.5	228	9.0	100	4	19	0.75
FCD4	180	7.0	220	8.7	100	4	18	0.7
FCJ4	175	6.9	210	8.4	100	4	15	0.6
FCA6	241	9.5	279.5	11.0	150	6	22	0.85
FCD6	240	9.4	285	11.2	150	6	22	0.85
FCJ6	240	9.4	280	11.0	150	6	19	0.75
FCA8	298.5	11.8	343	13.5	200	8	22	0.85
FCD8	295	11.6	340	13.4	200	8	22	0.85
FCJ8	290	11.4	330	13.0	200	8	19	0.75
FCA10	362	14.3	406	16.0	250	10	25	1.0
FCD10	350	13.8	395	15.6	250	10	22	0.85
FCJ10	355	14.0	400	15.7	250	10	23	0.9

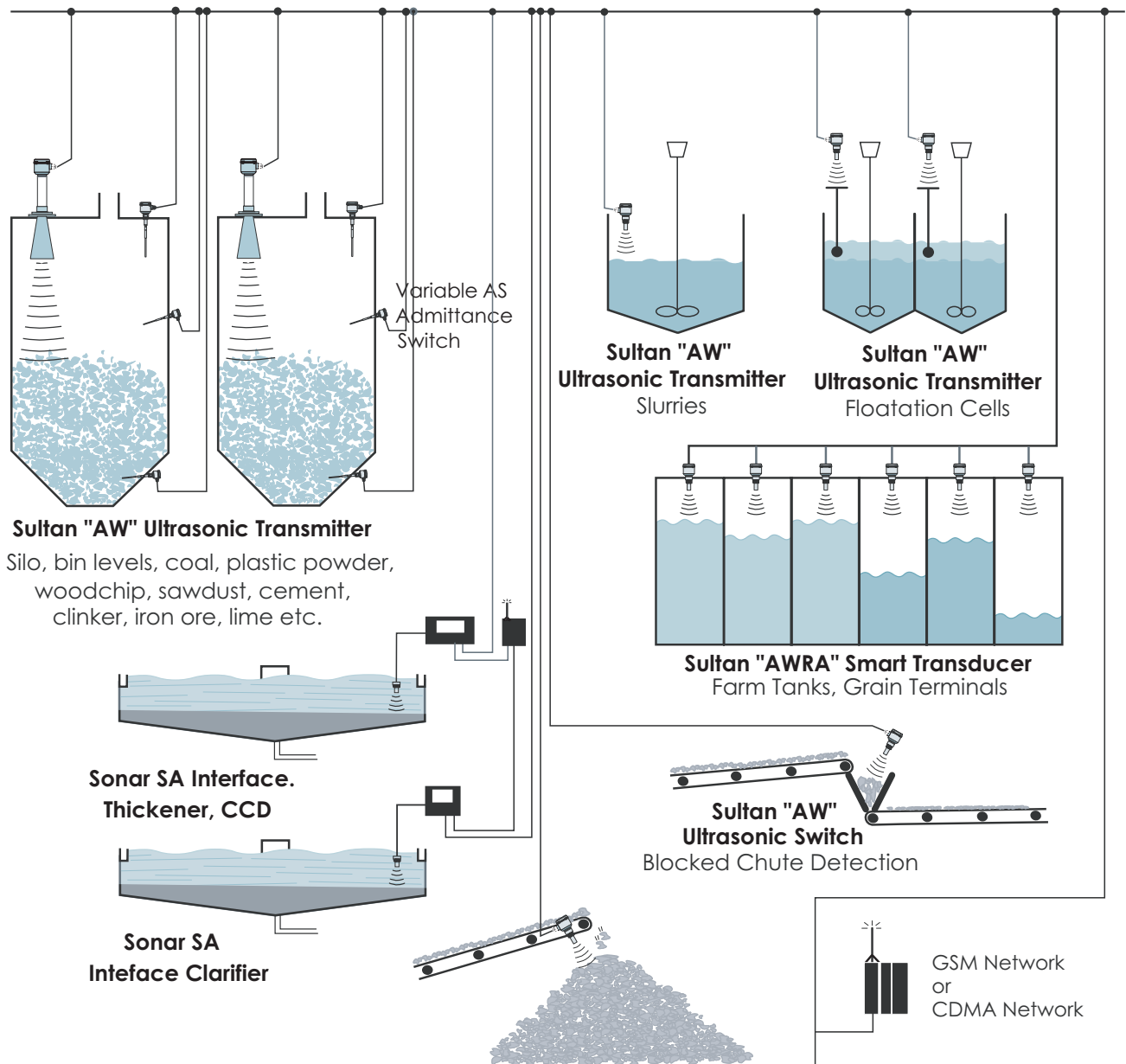
For other flange sizes consult factory

# Acoustic Wave Level Transmitter

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## COMMUNICATION NETWORK OVERVIEW - Modbus, Profibus

Multidrop connection of Sultan "AW" Ultrasonics, Variable "AS" Admittance Probes, Sonar "SA" interface transmitter



**Sultan "AW" Ultrasonic Transmitter**  
Silo, bin levels, coal, plastic powder, woodchip, sawdust, cement, clinker, iron ore, lime etc.

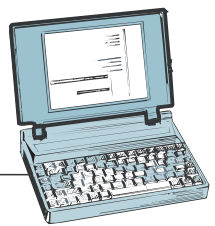
**Sonar SA Interface. Thickeners, CCD**

**Sonar SA Interface Clarifier**

**Sultan "AW" Transmitter**  
Stockpiles, Stackers, Reclaimers

**GSM or CDMA Network**

- Typically up to 32 transmitters or switches per string.
- Maximum 256 transmitters or switches.
- Using GSM/CDMA network, transmitters and switches can be monitored, calibrated remotely.
- Alarm status, diagnostics can be monitored.
- Support from factory engineering for customer application problems.

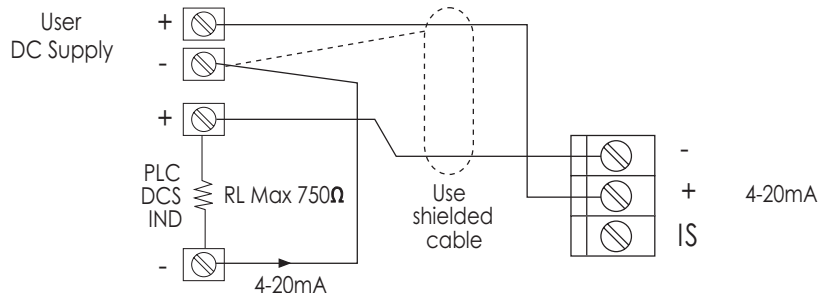


Laptop or PC Communications or PLC / DCS with MODBUS RTU Port



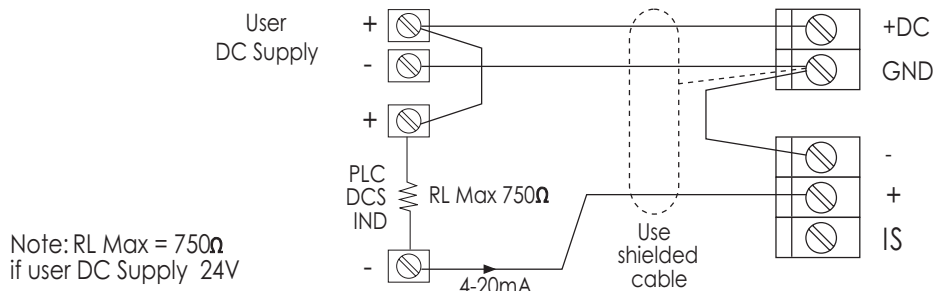
## Terminal Connections for DC Supply - Model dependant

### a) 2 Wire DC Loop Powered

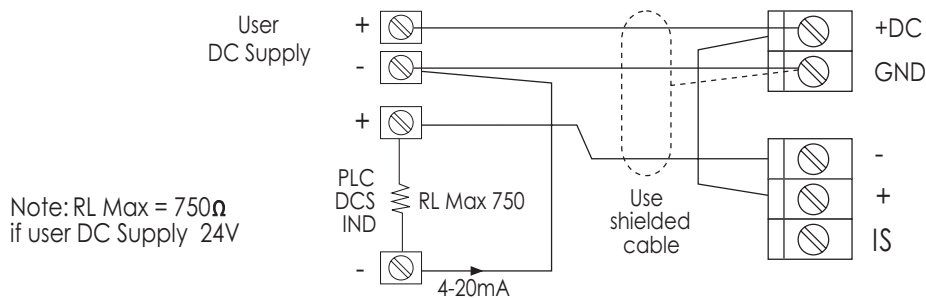


## Terminal Connections for DC Supply - Model dependant

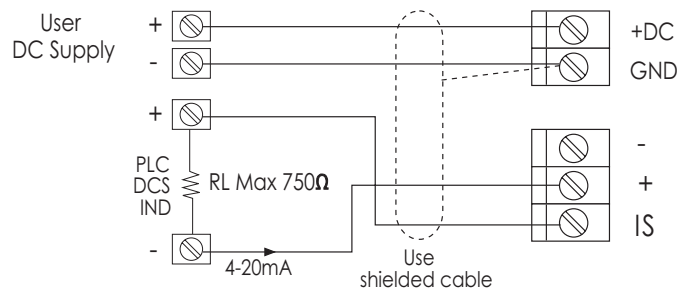
### b) 3 Wire DC - Modulating from Common User Supply (RL to +DC)



### c) 3 Wire DC - Modulating from Common User Supply (RL to GND)



### d) 4 Wire DC - Driving from Internal Isolated Supply (I+)



**Note:** Isolated current output can be made common with +DC or GND if required. (e.g. RL - connected to GND)



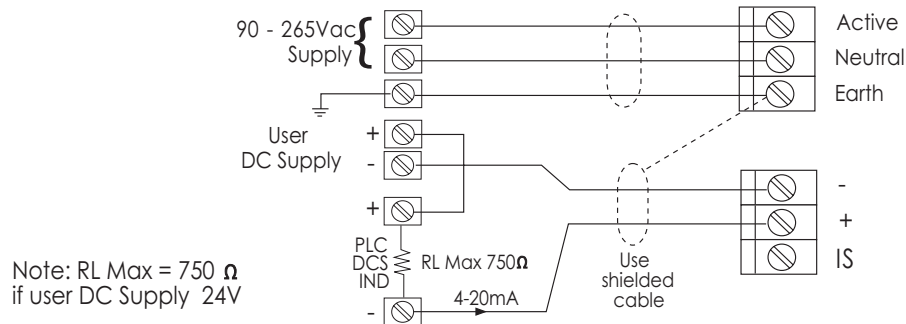
# Acoustic Wave Level Transmitter

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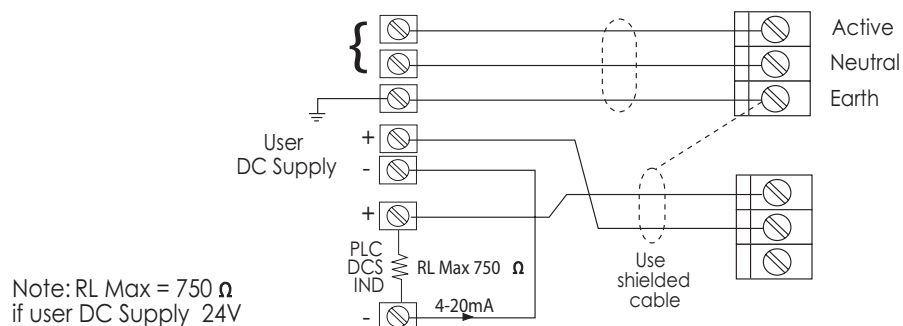
## WIRING DIAGRAMS

### Terminal Connections for AC Supply - Model dependant

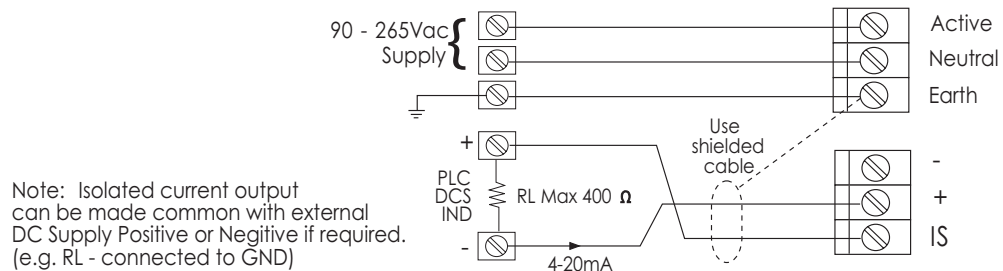
#### e) Modulating from Users External DC Supply (RL to Pos.)



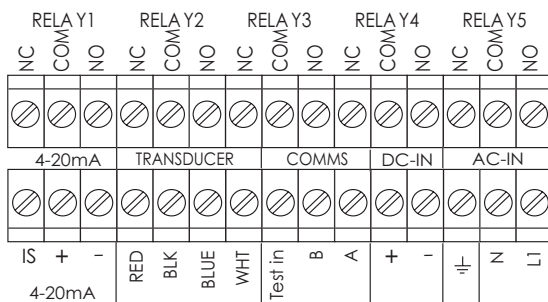
#### f) Modulating from Users External DC Supply (RL to Neg.)



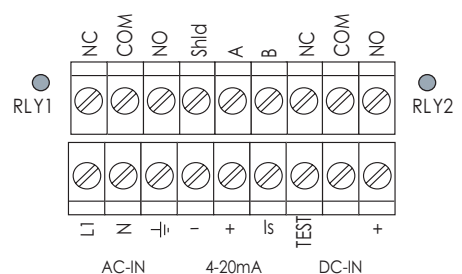
#### g) 4 Wire DC - Driving from Internal Isolated Supply (I+)



#### AW Series Transmitter Remote Version (4 OR 5 Relays)



#### AW Series Transmitter Integral Version (2 Relays)



# Acoustic Wave Level Transmitter

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## SPECIFICATIONS

### Frequency

- 5kHz, 10kHz, 15kHz, 20kHz, 30kHz, 40kHz, 50kHz,

### Operating Voltage

- 12 - 30Vdc (residual ripple no greater than 100mV)
- 90 - 265Vac 50/60Hz

### Power Consumption

- <10w @ 24Vdc
- <10VA @ 240Vac
- <21VA @ 24Vdc

### Analog Output

- 4 -20mA (750ohms User supply 24Vdc) (400ohms Internal)

### Communications

- GOSHAWK, HART, MODBUS  
FOUNDATION FIELDBUS & PROFIBUS (pending)

### Relay Output: (2) Integral (5) Remote

- Form 'C' (SPDT) contacts, rated 0.5A at 240Vac non-inductive. All relays have independently adjustable dead bands.
- Remote failsafe test facility for one relay.

### Blanking Distance

- 50kHz = 0.25m (10")
- 40kHz = 0.22m (12")
- 30kHz = 0.35 m (14")
- 20kHz = 0.45m (17")
- 15kHz = 0.60m (24")
- 10kHz = 1.0m (39")
- 05kHz = 1.5m (59")

### Maximum Range

- 5m (16ft) 50kHz liquids
- 7m (22ft) 40kHz liquids
- 10m (33ft) 30kHz liquids, 3.0m (10ft) solids
- 20m (65ft) 20kHz liquids/slurries, 10m (32ft) solids
- 50m (162ft) 15kHz liquids/slurries, 20m (64ft) solids
- 60m (195ft) 10kHz liquids/slurries/powders/solids
- 100m (324ft) 5kHz liquids/slurries/powders/solids

### Resolution

- 1mm (0.04 in) 50kHz/40kHz/30kHz/20kHz
- 4mm (0.20 in) 15kHz/10kHz/5kHz

### Electronic Accuracy

- +/- 0.25% of maximum range

### Operating Temperature

- Integral System -40°C (-40°F) to 80°C (176°F)
- Remote Electronics -40°C (-40°F) to 80°C (176°F)
- Remote Transducer -40°C (40°F) to 80°C (176°F)  
-40°C (-40°F) to 175°C (Hi-Temp. version)

### Transducer/Amplifier Separation

- >200m (656ft) Consult factory for greater distances
- Multi Head Version max transducers 1-128\*  
\*Standard Version maximum 32 transducers

### Cable

- 4 conductor shielded twisted pair instrument cable  
Conductor size dependent on cable length. Belden 3084A, Dekron or equivalent

### Maximum Operating Pressure

- 30 P.S.I. (2 Bar)

### Beam Angle

- 7.5° without focaliser 50kHz/40kHz/30kHz
- 4° with focaliser 50kHz/40kHz
- 6° with focaliser 30kHz/20kHz/15kHz/10kHz/5kHz

### Display

- 2 line x 8 digit alphanumeric LCD

### Memory

- Non-Volatile (No backup battery required)
- >10 years data retention

### Enclosure Sealing

- Integral System IP67
- Remote Electronics IP65 (Nema 4x)
- Remote Transducer IP68

### Cable Entries

- Integral: 3 x 16mm
- Remote: 3 x 20mm, 1x16mm  
Other options available

### Mounting

- ANSI, JIS or DIN Flange
- 4 in/100mm or 10 in/250mm
- 2in or 3in BSP Thread / NPT Thread

### Typical Weight

- Integral System 4kg (8.8lb) 30kHz/20kHz/15kHz
- Remote Amplifier 1kg (2.2lb)  
40kHz/30kHz/20kHz/15kHz/10kHz/5kHz
- Remote Transducer 2kg (4.4lb) 40kHz/30kHz/20kHz
- Remote Transducer 10kg (21lb) 15kHz/10kHz
- Remote Transducer 15kg (33lb) 5kHz

# Acoustic Wave Level Transmitter

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## PART NUMBERING

### Sultan AW Remote Electronics

**MODEL**

AWR2 = Remote 2 Wire 4-20mA Sultan with PC Comms  
 AWR234 = Remote 2/3/4 Wire 4-20mA Sultan With PC comms and 5 relays

**HOUSING**

S = Standard Plastic moulded housing

**POWER SUPPLY**

B = 24 VDC standard  
 U = Universal AC power supply (80-260 VAC input)  
 \*(AWR234 only)

**ADDITIONAL COMMUNICATIONS**

X = Not Required  
 M = Modbus Comms  
 Z = Special Request  
 \* HART and ProfiBUS DP available soon.

**APPROVAL STANDARD**

X = Not required  
 A0 = ATEX Zone 0(pending)  
 A1 = ATEX Zone 1(pending)  
 A10 =ATEX Zone 10(pending)  
 A20 =ATEX Zone 20(pending)

AWR2 S B X X

**APPROVAL STANDARDS**

CSA, FM, SAA (Pending)

### Sultan AW Remote Transducer

**MODEL**

AWRT = Acoustic Wave Remote Transducer

**TRANSDUCER FREQUENCY**

50 - 50kHz for applications 0-5m maximum  
 40 - 40kHz for applications 0-7m maximum  
 30 - 30kHz for applications 0-10m maximum  
 20 - 20kHz for applications 0-20m maximum  
 15 - 15kHz for applications 0-30m maximum (CA req d)  
 10 - 10kHz for applications 0-50m maximum  
 5 - 05kHz for applications 0-60m maximum

**PROCESS TEMPERATURE**

Facing material selection

S = Standard Temp (15-50kHz teflon, 5, 10kHz polyolefin)  
 T = Standard Temp (wet atmosphere, teflon face)  
 H = High Temp (microcell face)  
 W = High Temp (wet atmosphere, microcell + teflon)  
 Z = Special Request

**TRANSDUCER HOUSING MATERIAL**

4 = Polypropylene (standard, others by request only)  
 5 = Kynar  
 6 = Teflon  
 0 = UPVC

**THREAD STANDARDS**

X = Not Required (see flange & cone selection)  
 TB = BSP  
 TN = NPT

**THREAD SIZES**

X = Not Required  
 20 = 2" thread with PP focalizer  
 30 = 3" thread with PP focalizer

**APPROVAL STANDARD**

X = Not required  
 A0 = ATEX Zone 0(pending)  
 A1 = ATEX Zone 1(pending)  
 A10= ATEX Zone 10(pending)  
 A20= ATEX Zone 20(pending))

**CONNECTION**

S = Screw top unit with intergral junction box  
 C = IP68 Sealed unit with 6 metre cable  
 D = DIN Plug (IP68) NEMA 4x  
 4 = Terminals in DIN plug  
 X = Not required

AWRT 50 S 4 X X X S X

**APPROVAL STANDARDS**

CSA, FM, SAA (Pending)

# Acoustic Wave Level Transmitter

SULTAN Series Smart Universal Level Transmitter and Network



## PART NUMBERING

### Sultan AW Smart Transducer

**MODEL**

- AWSTA = Smart Acoustic Wave Transducer with PC Comms (2 wire 4-20mA)\*(late 2003)
- AWSTB = Smart Acoustic Wave Transducer (24 VDC, 4-20mA output, 1 relay)
- AWSTC = Smart Acoustic Wave Transducer with Modbus (24 VDC, 1 relay)
- AWSTD = Smart Acoustic Wave Transducer with Modbus (24 VDC, 4-20mA output, 1 relay)

**TRANSDUCER FREQUENCY**

- 50 - 50kHz for applications 0-5m maximum
- 40 - 40kHz for applications 0-7m maximum
- 30 - 30kHz for applications 0-10m maximum
- 20 - 20kHz for applications 0-20m maximum
- 15 - 15kHz for applications 0-30m maximum (CA req'd)
- 10 - 10kHz for applications 0-50m maximum
- 5 - 05kHz for applications 0-60m maximum

**PROCESS TEMPERATURE**

- Facing material selection*
- S = Standard Temp (15-50kHz teflon, 5, 10kHz polyolefin)
  - T = Standard Temp (wet atmosphere, teflon face)
  - H = High Temp (microcell face)
  - W = High Temp (wet atmosphere, microcell + teflon)
  - Z = Special Request

**TRANSDUCER HOUSING MATERIAL**

- 4 = Polypropylene (standar, others by request only)
- 5 = Kynar
- 6 = Teflon
- 0 = UPVC

**THREAD STANDARDS**

- X = Not Required (see flange & cone selection)
- TB = BSP (Viton O ring supplied)
- TN = NPT

**THREAD SIZES**

- X = Not Required
- 20 = 2" thread with PP focalizer
- 30 = 3" thread with PP focalizer

**APPROVAL STANDARD**

- X = Not required
- A0 = ATEX Zone 0(pending)
- A1 = ATEX Zone 1(pending)
- A10 = ATEX Zone 10(pending)
- A20 = ATEX Zone 20(pending)

**CONNECTION**

- S = Screw top unit with intergral junction box
- C = IP68 Sealed unit with 6 metre cable
- D = DIN Plug (pending)
- 9 = Terminals in DIN plug
- X = Not required

AWSTA 50 S 4 X X X C X

**APPROVAL STANDARDS**

CSA, FM, SAA (Pending)

### Sultan AW Integral Transmitter

**MODEL**

- AWI2 = Integral 2 Wire 4-20mA Sultan with PC Comms
- AWI234 = Integral 2/3/4 Wire 4-20mA Sultan with PC Comms and 2 relays

**HOUSING**

- S = Standard Plastic moulded housing (available late 2003)
- M = Powder coated Aluminium (integral version only)

**POWER SUPPLY**

- B = 24 VDC Standard
- U = Universal AC power supply (80-260 VAC input)

**TRANSDUCER FREQUENCY**

- 50 - 50kHz for applications 0-5m maximum
- 40 - 40kHz for applications 0-7m maximum
- 30 - 30kHz for applications 0-10m maximum
- 20 - 20kHz for applications 0-20m maximum
- 15 - 15kHz for applications 0-30m maximum (CA req'd)
- 10 - 10kHz for applications 0-50m maximum
- 5 - 05kHz for applications 0-60m maximum

**PROCESS TEMPERATURE**

- Facing material selection*
- S = Standard Temp (15-50kHz teflon, 5, 10kHz polyolefin)
  - T = Standard Temp (wet atmosphere, teflon face)
- (use remote or AWT Series for high temperature)

**TRANSDUCER HOUSING MATERIAL**

- 4 = Polypropylene (standar, others by request only)
- 5 = Kynar
- 6 = Teflon
- 0 = UPVC

**THREAD STANDARDS**

- X = Not Required (see flange & cone selection)
- TB = BSP (Viton O ring supplied)
- TN = NPT

**THREAD SIZES**

- X = Not Required
- 20 = 2" thread with PP focalizer
- 30 = 3" thread with PP focalizer

**ADDITIONAL COMMUNICATIONS**  
(PC COMMS STANDARD)

- X = Not Required
- M = Modbus Comms
- Z = Special Request

**APPROVAL STANDARD**

- X = Not required
- A0 = ATEX Zone 0(pending)
- A1 = ATEX Zone 1(pending)
- A10 = ATEX Zone 10(pending)
- A20 = ATEX Zone 20(pending)

AWI2 M B 50 S 4 X X X X

**APPROVAL STANDARDS**

CSA, FM, SAA (Pending)

# Acoustic Wave Level Transmitter

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## PART NUMBERING

### Flange Selection

#### FLANGE

F = Flange Selection

#### DIMENSION STANDARD

A = ANSI  
D = DIN  
J = JIS

#### FLANGE SIZES

2 = 2" flange  
4 = 4" flange  
6 = 6" flange  
8 = 8" flange  
10 = 10" flange

#### FLANGE MOUNTING POSITION

A = Cone mounted  
B = Transducer body mounted

#### FLANGE MATERIAL

4 = Polypropylene  
6 = Teflon  
7 = Carbon Fibre  
8 = Polyurethane  
X = Not required  
Z = Special Request

F A 4 A - 4

### Cone Selection

#### CONE

C = Focalizer Cone

#### CONE SIZE

02 = 2" cone  
04 = 4" cone  
06 = 6" cone  
08 = 8" cone  
10 = 10" cone (10kHz)  
11 = 10" cone (15-5kHz)

#### CONE STYLE

A = Standard (50, 40, 30, 20, 15, 5kHz)  
B = Large throat (10kHz)

#### CONE MATERIAL

4 = Polypropylene  
6 = Teflon  
7 = Carbon Fibre  
8 = Polyurethane ("B" type flange req'd)  
Z = Special Request

C 02 A - 4

### Extras

#### ACCESSORIES

CS = Cable suspension socket  
Z = Special Request  
CA = Cone Adaptor (10" cone + 15kHz)

CS

### Full AW Integral Electronics

Part Number Consists of:

Electronics + Flange + Cone + Extras

AWI2MB30SXXXX FA4A-4 C04A-4 X

### Full AW Remote Transducer

Part Number Consists of:

Electronics + Flange + Cone + Extras

AWRT30SXXXCX FA4A-4 C04A-4 X

### Full AW Series Smart Transducer Unit

Part Number Consists of:

Electronics + Flange + Cone + Extras

AWSTA30SXXXSX FA4A-4 C04A-4 X

### Full AW Remote Electronics

Part Number Consists of:

(to be used with AW series remote transducer, see below)

Electronics + Extras

AWR234SUMX X



Represented by: